## AMENDMENTS TO THE CLAIMS

The following listing of claims will replace all prior versions, and listings, of claims in the application.

## **Listing of Claims:**

- 1-10. (Canceled)
- 11. (Currently amended) A method for making irbesartan comprising the steps of:
  - a) combining 2-butyl-1,3-diaza-spiro[4.4]non-1-ene-4-one and 5-(4'-bromomethylbiphenyl-2-yl)-1-trityl-1H-tetrazole in the presence of a phase transfer catalyst in a reaction system comprising organic and aqueous phases;
  - b) maintaining the combination reaction system at any temperature of from about 20° C to about 95° C for a period of time sufficient to obtain 2-butyl-3-[2'-
  - (triphenylmethyltetrazol-5-yl)-biphenyl-4-yl methyl]-1,3-diazaspiro[4.4]non-1-ene-4-one;
  - c) separating the organic and aqueous phases;
  - d) removing solvent from the organic phase to obtain a residue of 2-butyl-3-[2'-
  - (triphenylmethyltetrazol-5-yl)-biphenyl-4-yl methyl]-1,3-diazaspiro[4.4]non-1-ene-4-one;
  - e) dissolving the residue in a water-miscible solvent in the presence of a mineral acid to form a solution; and
  - f) basifying the solution with an inorganic base to obtain irbesartan;
  - g) removing the water-miscible solvent from the solution to obtain a precipitate of trityl alcohol;
  - h) separating the precipitated trityl alcohol from the solution; and
  - i) recovering irbesartan from the solution.
- 12. (Original) The method of claim 11 wherein the water miscible solvent is acetone.
- 13. (Previously presented) The method of claim 11 wherein the solution is basified to a pH of about 8 to about 12.
- 14. (Previously presented) The method of claim 13 wherein the solution is basified to a pH of about 9 to about 10.5.
- 15. (Previously presented) In a method of making irbesartan, the step of combining, in the presence of a phase transfer catalyst, a solution of 5-(4'-bromomethylbiphenyl-2-yl)-1-

- trityl-1H-tetrazole in a first solvent that is an aromatic or aliphatic hydrocarbon and a solution of 2-butyl-1,3-diazaspiro[4.4]non-1-ene-4-one in a second solvent comprising water and an inorganic base, whereby organic and aqueous phases are formed.
- 16. (Previously presented) The method of claim 15 wherein the first solvent is the aromatic hydrocarbon toluene.
- 17. (Original) The method of claim 15 wherein the phase transfer catalyst is tetrabutylammonium hydrogensulfate.
- 18. (Original) The method of claim 15 wherein the inorganic base is KOH.
- 19. (Previously presented) The method of claim 11, wherein the phase transfer catalyst is a quaternary ammonium compound or a phosphonium compound.
- 20. (Previously presented) The method of claim 11, wherein the phase transfer catalyst is tetrabutylammonium hydrogensulfate.
- 21. (Previously presented) The method of claim 11, wherein the organic phase comprises an aromatic or aliphatic hydrocarbon and the aqueous phase comprises water.
- 22. (Currently amended) The method of claim <u>11</u> <u>21</u>, wherein the <del>aromatic hydrocarbon is</del> organic phase comprises benzene, toluene, m-xylene, o-xylene, or a tetralin.
- 23. (Previously presented) The method of claim 21, wherein the aqueous phase further comprises an inorganic base.
- 24. (Previously presented) The method of claim 24, wherein the inorganic base is potassium hydroxide, sodium hydroxide, or lithium hydroxide.
- 25. (Previously presented) The method of claim 11, wherein the maintaining step comprises heating the combination to a temperature of about 20° C to about 95° C.
- 26. (Previously presented) The method of claim 26, wherein the combination is heated to a temperature of about 90° C.
- 27. (Previously presented) The method of claim 11, further comprising recovering the irbesartan from the solution.

- 28. (Previously presented) The method of claim 27, wherein the recovering step comprises removing trityl alcohol from the solution.
- 29. (Previously presented) The method of claim 27, wherein the recovering step comprises removing the water-miscible solvent from the solution to obtain a precipitate of trityl alcohol, separating the precipitated trityl alcohol from the solution, and precipitating irbesartan from the solution.
- 30. (Previously presented) The method of claim 29, wherein the irbesartan is precipitated from the solution by acidifying the solution.